



"They Get the Details Right"

A faint, yellow-toned pencil sketch of two hands shaking over a wooden surface, serving as a background for the text.

*Carpenters'
Moulding
Guide*

C O L O R A D O

303•454•8811

GoWestPac.com



"They Get the Details Right"

For over 30 years, the local ownership of Western Pacific has been supplying the building industry with quality products for new home construction.

As an environmentally and socially conscious company, we source the majority of our windows, doors and mouldings from regionally owned and operated manufacturers.

Our mission is to supply quality products on time to meet evolving homebuilders' requirements. We thank you for your business and invite your comments at GoWestPac.com.

Locations and contact information are on the back cover.

Fill-ins & End-of-Job Pick Ups

303 • 454 • 8811

Scheduling Department

303 • 405 • 6869

SERVICES



JOB SITE TAKEOFF

Our experienced, professional outside sales team will walk your jobsite and do a detailed takeoff, including as needed: prehung doors, millwork, stairparts, locks & hardware, and windows.



PREHUNG DOORS

Your dedicated WestPac team will machine and assemble our quality doors together with jambs, brickmould, weatherseals, and other components into a ready-to-install unit, with great care and quality in mind.



CUSTOM DOORS

If you're aiming for unique interior design, or exclusive entry doors, we have experts on hand who will transform your creative vision into reality.



CUSTOM MILLWORK

Whether it's beautiful arch surrounds and casing, custom run moulding patterns, or exotic wood species, we have you covered with WestPac's experienced custom millwork shop.



HAND PULLED MOULDING PACKS

We take pride in our vast assortment of casing, base, crown, and closet material, and we'll "handle with care" as we package your items in the quantities and lengths you need.



JOB SITE DELIVERY

We deliver, rain or shine, and on-time. Our drivers aim to please by getting to your jobsite quickly, and by providing amazing service that you can build on.

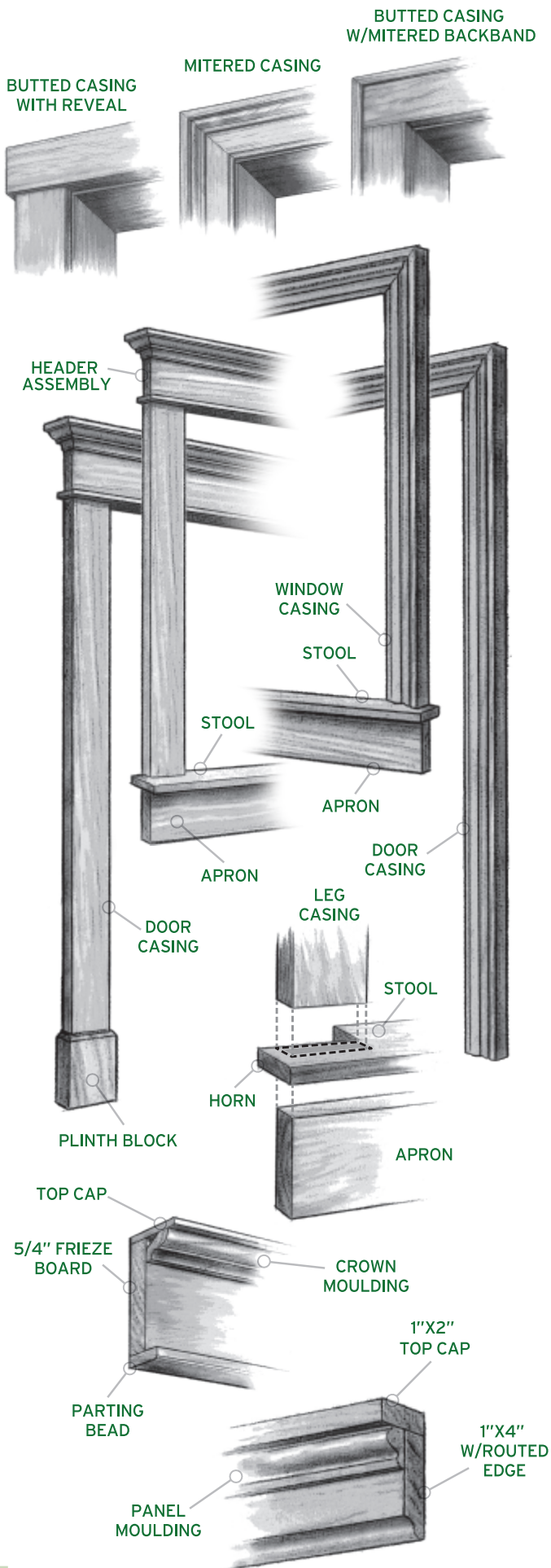


MOBILE APP

We strive to give you as much information as possible about your orders. Our new mobile app provides updates on your order status, including job site photos, and detail on your upcoming WestPac deliveries.

BASIC MOULDING TERMINOLOGY

MOULDING
FLAT STOCK
INTERIOR DOORS
STAIR PARTS
TECHNICAL INFORMATION
NOTES



BASIC MOULDING TERMINOLOGY

MOULDING

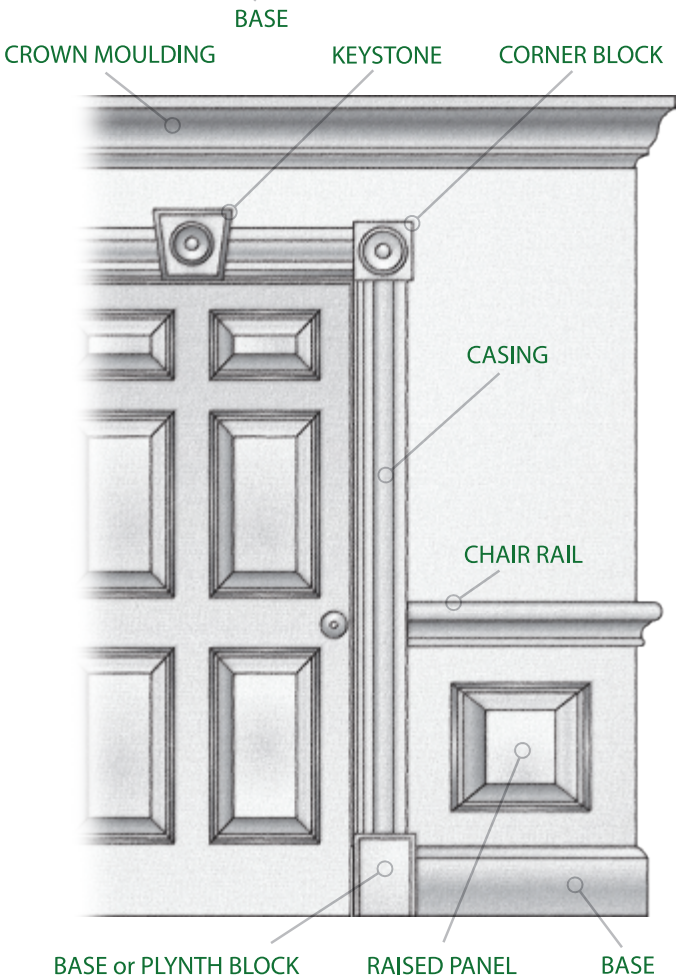
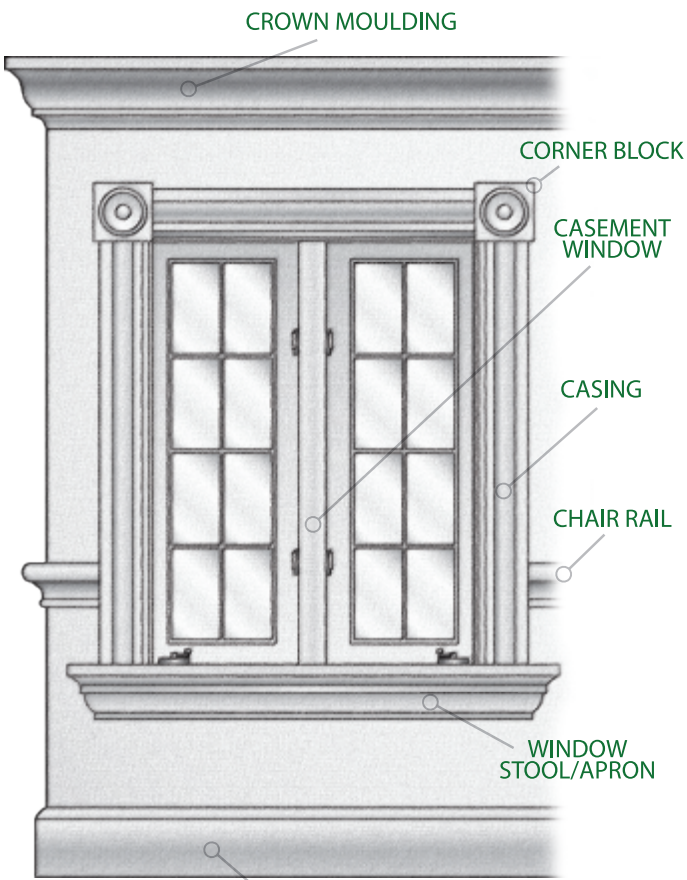
FLAT STOCK

INTERIOR DOORS

STAIR PARTS

TECHNICAL INFORMATION

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TRANSITIONAL

Style

M

MOULDING

FLAT STOCK

INTERIOR DOORS

STAIR PARTS

TECHNICAL INFORMATION

NOTES

WP350

CROWN

1 X 4

(RIPPED)

WP911

1 X 6

1 X 4

WP707

PANEL MOULD

WP142

WP142

WP245

BASE

CLASSIC

Style

A

WP341

CROWN

WP280

BASE

1 X 2

HEAD

WP786

1 X 5

1 X 4

WP705

PANEL MOULD

WP930

WP186

WP286

BASE

CLASSIC

Style

C



MOULDING

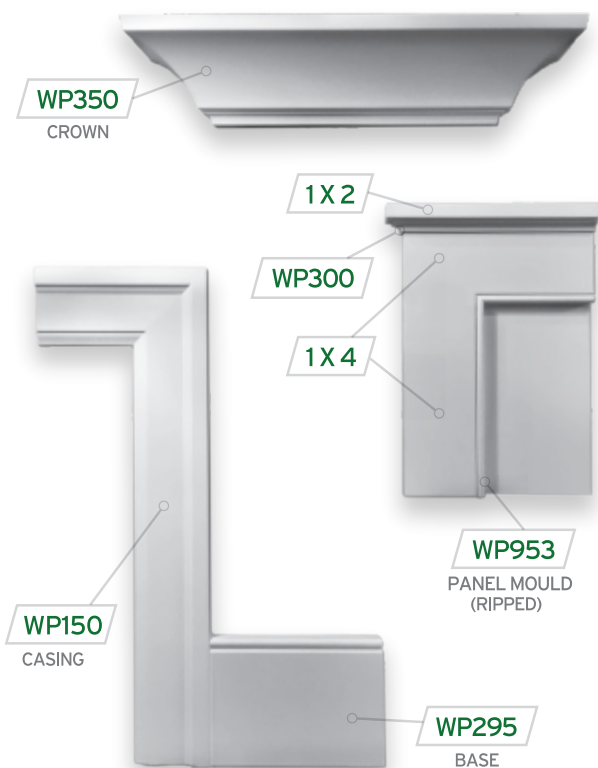
FLAT STOCK

INTERIOR DOORS

CLASSIC

Style

D



STAIR PARTS

TECHNICAL INFORMATION

NOTES

CRAFTSMAN

Style

G

WP350

CROWN

1 X 4

(RIPPED)

WP911

WP911

1 X 6

1 X 4

WP707

PANEL MOULD

1 X 6

WP953

1 X 4

WP289

BASE

CRAFTSMAN

Style

I

WP350

CROWN

1 X 5

1 X 5

RIPPED

5/4 X 4

RIPPED

1 X 6

1 X 2

1 X 4

1 X 2

RIPPED

WP285

BASE

1 X 4

MOULDING

FLAT STOCK

INTERIOR DOORS

STAIR PARTS

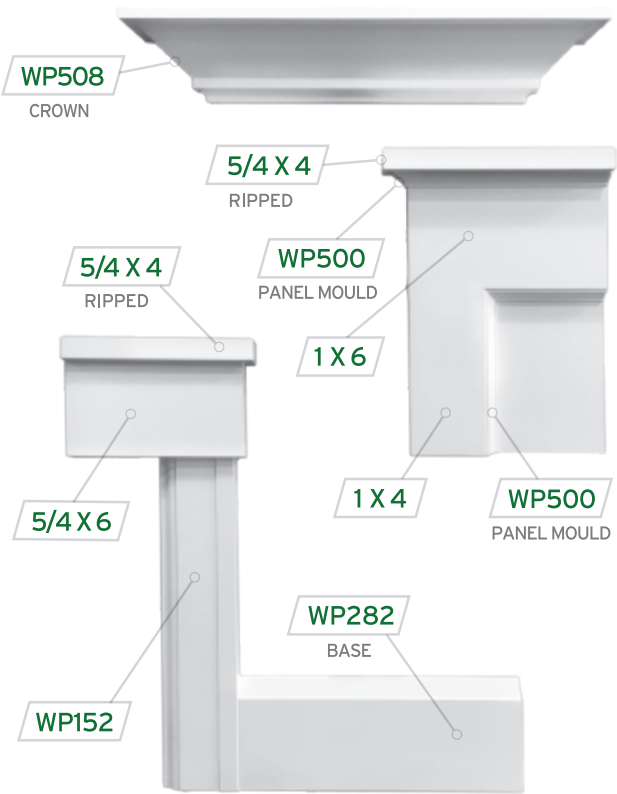
TECHNICAL INFORMATION

NOTES

CRAFTSMAN

Style

E



MOULDING

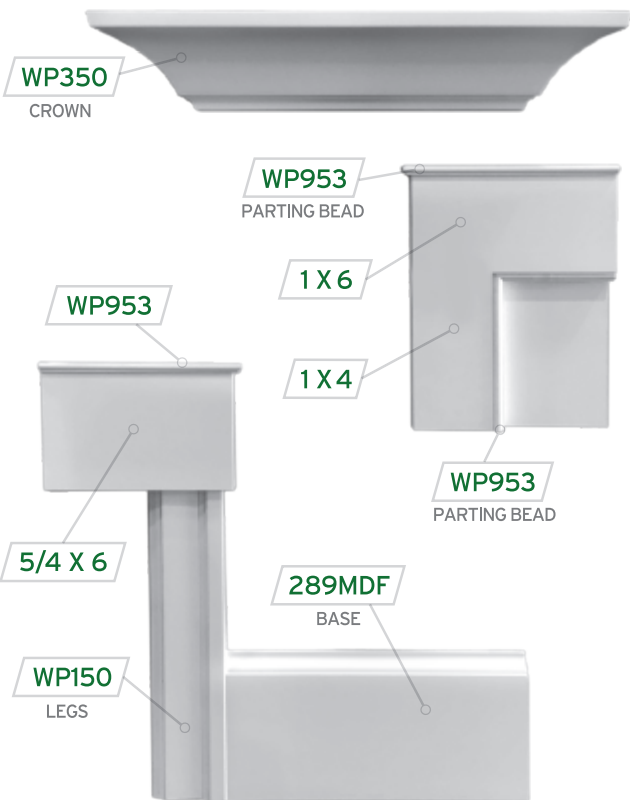
FLAT STOCK

INTERIOR DOORS

CRAFTSMAN

Style

F



STAIR PARTS

TECHNICAL INFORMATION

NOTES

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions

FJ
MDF



WP312*

CASING
9/16" X 3-5/8"

MDF



WP186

CASING
11/16" X 3-1/2"

MDF



WP183*

CASING
5/8" X 2-1/4"

MDF



WP184*

CASING
1" X 3-1/2"

MDF



WP188

CASING
1-1/16" X 5-1/4"

MOULDING

FLAT STOCK

INTERIOR DOORS

STAIR PARTS

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MDF

WP154

CASING
13/16" X 4-1/4"



MDF

WP150

CASING
11/16" X 3-1/4"



MDF
ALD

TABC

CASING
11/16" X 3"



HEM
FJ
FL
MDF

WP346

CASING
9/16" X 2-1/4"



MDF

WP411

CASING
11/16" X 3-1/4"



MDF

WP311

CASING
5/8" X 2-7/16"

PROFILES ARE NOT NECESSARILY ACTUAL SIZE

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MDF

WP142*

CASING
1" X 3-1/4"



MDF

WP143*

CASING
11/16" X 3-1/4"



MDF

WP144*

CASING
1" X 4-1/4"

***SPECIAL ORDER**

PROFILES ARE NOT NECESSARILY ACTUAL SIZE

MOULDING

FLAT STOCK

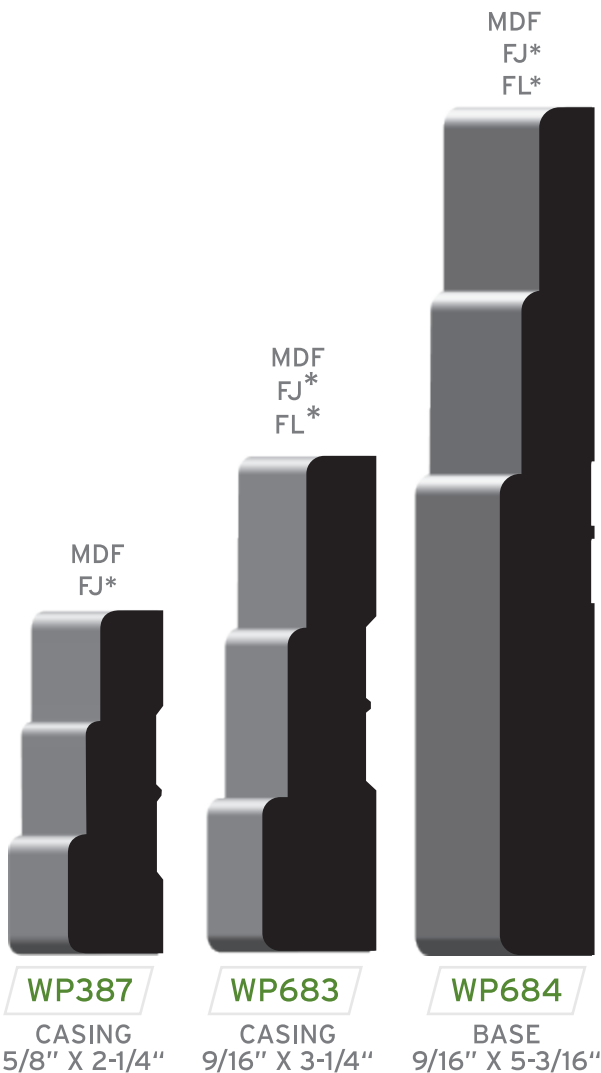
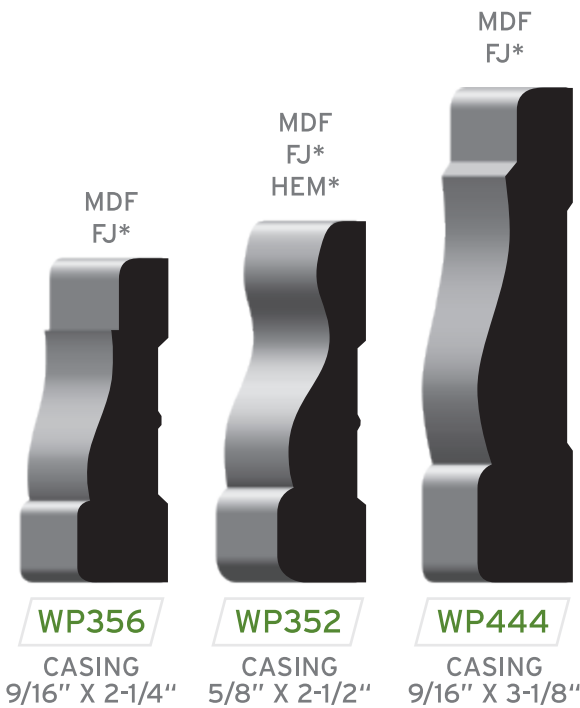
INTERIOR DOORS

STAIR PARTS

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NOTES

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*SPECIAL ORDER
PROFILES ARE NOT NECESSARILY ACTUAL SIZE

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WP473

CASING

9/16" X 2-1/4"

MDF
HEM



WP494

CASING

9/16" X 3-1/4"

MDF



WP433

BASE

7/16" X 3-1/4"

MDF
KA
HEM
FL



WP603

BASE

7/16" X 5"

MDF
KA



FJ

MDF

WP786*

BASE CAP
9/16" X 1-5/8"



WP283*

BASE
9/16" X 3-1/4"



MDF



MDF



MDF

WP288*

BASE
9/16" X 8-1/4"

WP287

BASE
9/16" X 7"

WP286

BASE
9/16" X 5-1/4"

***SPECIAL ORDER**

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MOULDING

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MDF
FJ
HEM*



WP852

BASEBOARD
1/2" X 3-3/16"

MDF



WP5020

ARCHITRAVE
1-3/16" X 5-1/4"

MDF
FJ



WP952

BASEBOARD
1/2" X 4-5/16"

MDF
FL
FJ*
HEM*



WP811

BASEBOARD
9/16" X 4-1/2"

MDF
FJ



WP822*

BASEBOARD
9/16" X 3-1/4"

MDF
FJ*
HEM*
FL*



WP711

BASEBOARD
1/2" X 3-1/4"

MOULDING

FLAT STOCK

INTERIOR DOORS

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NOTES

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WP247

BASE
9/16" X 7-1/2"

MDF



WP245

BASE
9/16" X 5-1/4"

MDF

MDF
KA



TABB4

BASE
9/16" X 4-3/4"



TABB7

BASE
9/16" X 7"

MDF
KA



WP623

BASE
1/2" X 3-1/4"

MDF
FJ
HEM
FL



WP620

BASE
1/2" X 4-1/4"

MDF
FL

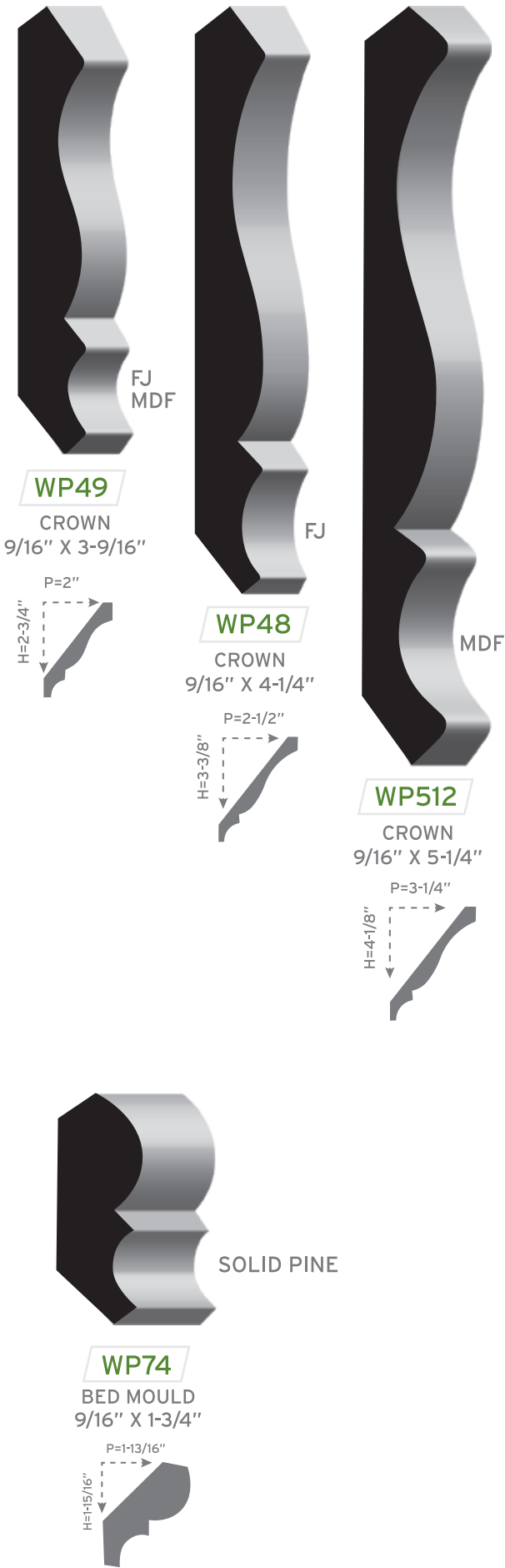


WP618

BASE
1/2" X 5-1/4"

MDF
FJ
FL

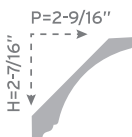
Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



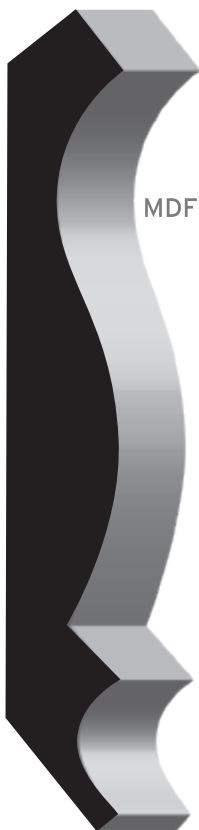
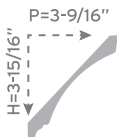
Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



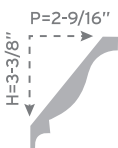
WP353*
CROWN
9/16" X 3-1/2"



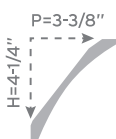
WP350*
CROWN
5/8" X 5-3/16"



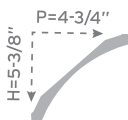
WP43
CROWN
1" X 6-15/16"



WP309*
CROWN
3/4" X 5-1/4"



WP310*
CROWN
1" X 7"



*SPECIAL ORDER

PROFILES ARE NOT NECESSARILY ACTUAL SIZE

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP706

PANEL MOULD
3/4" X 2"



WP228*

CHAIR RAIL
1/2" X 2"

PINE



WP298*

CHAIR RAIL
11/16" X 2-1/2"

PINE



WP705

PANEL MOULD
11/16" X 1-1/8"

FJ



WP301*

CHAIR RAIL
1-1/8" X 2-1/2""

PINE

PINE



WP287

CHAIR RAIL
11/16" X 1-5/16"



PINE

WP137

SHELF EDGE/SCREEN MOULD
3/8" X 3/4"
PINE



PINE

WP142

SHELF EDGE/SCREEN MOULD
1/4" X 3/4"



PINE

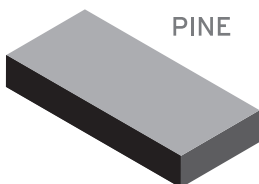
WP93

3/4" X 3/4"



WP916

STOP
3/8" X 1-3/8"
FJ • PINE • HEM
ALDER



PINE

WP265

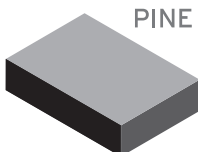
1/4" X 1-3/4"



PINE

WP126

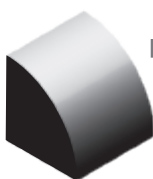
BASE SHOE
1/2" X 3/4"



PINE

WP268

9/32" X 1-1/8"

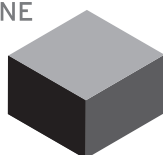


PINE

WP105

3/4" X 3/4"

PINE



WP254

1/2" X 3/4"



HEM
PFJ
ALD

WP180

BRICKMOULD
1-1/4" X 2"

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions

MOULDING

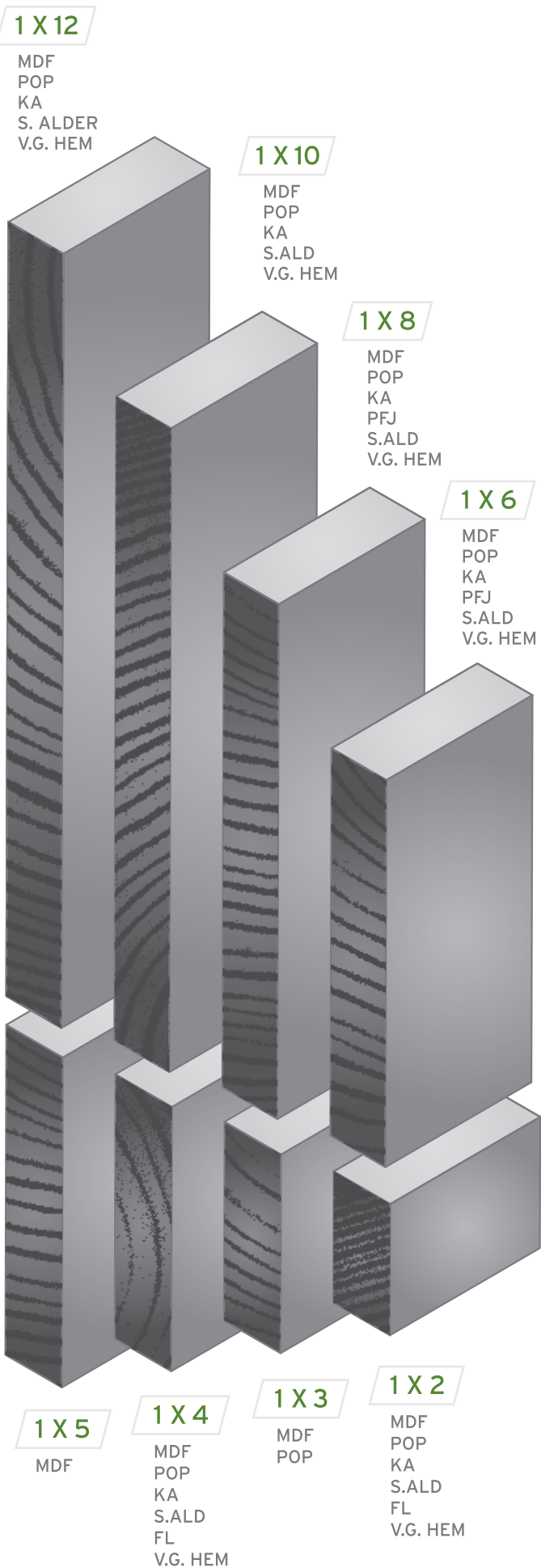
FLAT STOCK

INTERIOR DOORS

STAIR PARTS

TECHNICAL INFORMATION

NOTES



ROUGH OPENINGS



LEFT HAND SWING

INTERIOR SINGLE DOORS

DOOR SIZE	OPENING SIZE
2'-0"	26"X83"
2'-4"	30"X83"
2'-6"	32"X83"
2'-8"	34"X83"
3'-0"	38"X83"



RIGHT HAND SWING

INTERIOR

ASTRAGAL PAIRS

DOOR SIZE	OPENING SIZE
2'-0"	50-1/2"X83"
2'-4"	58-1/2"X83"
2'-6"	62-1/2"X83"
2'-8"	66-1/2"X83"
3'-0"	74-1/2"X83"

BALL CATCH PAIRS

DOOR SIZE	OPENING SIZE
2'-0"	50"X83"
2'-4"	58"X83"
2'-6"	62"X83"
2'-8"	66"X83"
3'-0"	74"X83"

INTERIOR

BIFOLDS

DRYWALL JAMB:
(DOOR WIDTH + 1-1/4")

WOOD FULL JAMB:
(DOOR WIDTH + 2")

BIPASS DOOR

DRYWALL JAMB:
(DOOR WIDTH X 2)

WOOD FULL JAMB
(DOOR WIDTH X 2) + 1"

POCKET DOOR

WOOD FRAME
(DOOR WIDTH X 2) + 2"
(DOOR HEIGHT) + 4"

EXAMPLE: 2668 = 62" X 84"

JOHNSON FRAME
(DOOR WIDTH X 2) + 1"
(DOOR HEIGHT) + 4-1/2"

EXAMPLE: 2668 = 61" X 84-1/2"

EXTERIOR

EXTERIOR SINGLE DOORS

	6/8	7/0	8/0
2' 6"	32" X 83"	32" X 87"	32" X 99"
2' 8"	34" X 83"	34" X 87"	34" X 99"
2' 10"	36" X 83"	36" X 87"	36" X 99"
3' 0"	38" X 83"	38" X 87"	38" X 99"

12" TRANSOMS OVER 6'8" DOORS
ARE NORMALLY 94-1/2" HEIGHT

EXTERIOR SIDELITE UNIT

ONE SIDELITE, ONE DOOR
(DOOR WIDTH) + (S/L WIDTH) + 3-1/2"

TWO SIDELITES, ONE DOOR
(DOOR WIDTH) + (S/L WIDTH X 2) + 5"

TWO SIDELITES, TWO DOORS
(DOOR WIDTH X 2) + (S/L WIDTH X 2) + 5"

6' 8" HEIGHT: 83"

7' 0" HEIGHT: 87"

8' 0" HEIGHT: 99"

EXTERIOR PAIRS

(DOOR WIDTH X 2) + 3"

6' 8" HEIGHT: 83"

7' 0" HEIGHT: 87"

8' 0" HEIGHT: 99"

MOULDING

FLAT STOCK

INTERIOR DOORS

STAIR PARTS

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NOTES

CARRARA

SMOOTH
PASSAGE/BIFOLD
6/8 • 8/0

ROMAN

SMOOTH
PASSAGE/BIFOLD
6/8 • 8/0

COLONIST

SMOOTH or
TEXTURED
PASSAGE/BIFOLD
6/8 • 8/0

CONMORE

FLAT PANEL
SMOOTH
PASSAGE/BIFOLD
6/8 ONLY

MADISON

FLAT PANEL
SMOOTH
PASSAGE/BIFOLD
6/8 • 8/0

LOGAN

FLAT PANEL
SMOOTH
PASSAGE/BIFOLD
6/8 • 8/0

SANTA FE

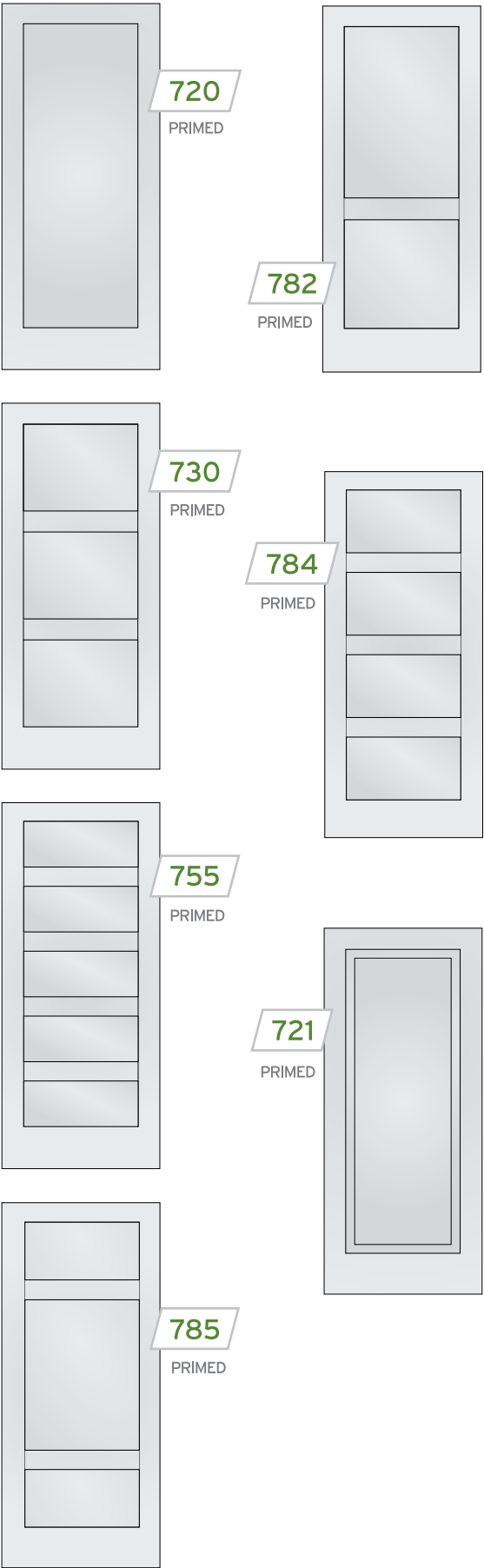
SMOOTH
PASSAGE/BIFOLD
6/8 • 8/0

ABERDEEN

FLAT PANEL
SMOOTH
PASSAGE/BIFOLD
6/8 • 8/0

CASCADE DOORS

SHAKER/SQUARE STICKING • FLAT PANEL
1-3/8" • STILE & RAIL • 6/8 & 8/0
(1-3/4" AVAILABLE IN 2/8 AND 3/0 WIDTHS)



MOULDING

FLAT STOCK

INTERIOR DOORS

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CASCADE DOORS

SHAKER/SQUARE STICKING • FLAT PANEL
1-3/8" • STILE & RAIL • 6/8 & 8/0
(1-3/4" AVAILABLE IN 2/8 AND 3/0 WIDTHS)

MOULDING

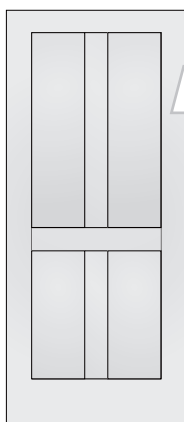
FLAT STOCK

INTERIOR DOORS

STAIR PARTS

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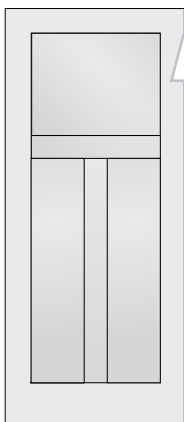
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PRIMED



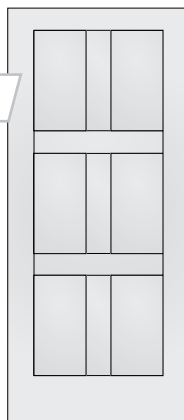
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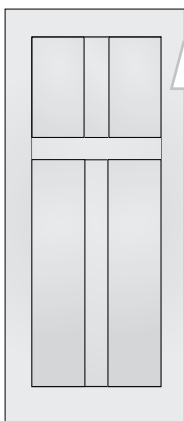
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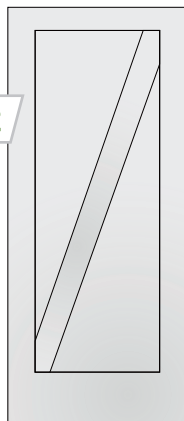
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PRIMED



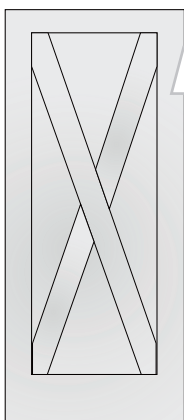
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PRIMED



722

PRIMED



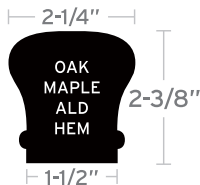
723

PRIMED

HANDRAILS



6610



6010

Handrails can be plowed upon request

MOULDING

FLAT STOCK

INTERIOR DOORS

STAIR PARTS

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AK01A

ADJUSTABLE
KNUCKLE



M06A

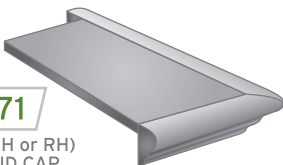
FLAT SHOE



PSH02A

PITCH SHOE

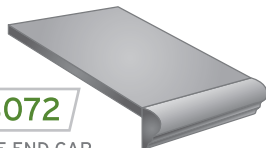
8071
(SPECIFY LH or RH)
FALSE END CAP

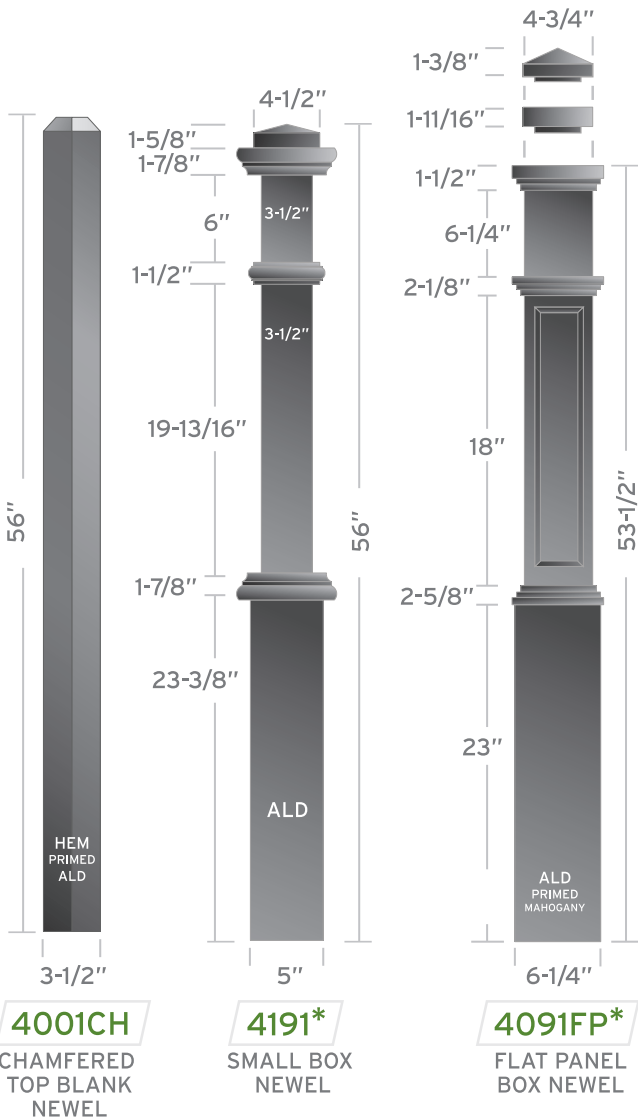


8076

FALSE RISER

8072
FALSE END CAP





EZM*
EZ BOX NEWEL
MOUNTING SYSTEM



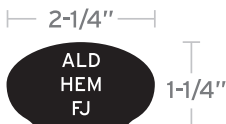
S3027*
HEAVY DUTY
HANDRAIL BRACKET

SATIN NICKEL
DARK BRONZE



C3002*
STANDARD DUTY
HANDRAIL BRACKET

SATIN NICKEL
DARK BRONZE



6042*
WALL
RAIL

2-1/4"

1-1/4"

ALD
HEM
FJ

6050*

FILLET
ALD • HEM

1-1/4"

25/64"

6045*

SHOE RAIL
ALD • HEM



3/4"

2-1/2"

FINISH LUMBER DESCRIPTIONS

3/4" thick with four square edges, and available in random lengths.

Custom Milling Available in all species:

- Sanding
- Ripping to Custom Width
- Planing to Custom Thickness

RED OAK

Sapwood is white to light brown and the heartwood is a pink or reddish brown. Similar in appearance to White Oak, but with smaller grain rays. Red Oak is mostly straight-grained, with a coarse texture.

WHITE OAK

The sapwood is light-colored and the heartwood is light to dark brown. White Oak is mostly straight-grained with a medium to coarse texture, and with longer grain rays than red oak.

EASTERN HARD MAPLE

Creamy white in color with a fine, uniform texture and generally mixed grain.

AMERICAN CHERRY

Rich red to reddish brown. Will darken with age and on exposure to light. May contain some creamy white sapwood. Fine uniform, straight grain, satiny, smooth texture.

CLEAR ALDER

Light brown with a yellow or reddish tinge. Fairly straight-grained with a uniform texture. Occasional pin knots may be present.

KNOTTY ALDER

Light brown with a yellow or reddish tinge. Fairly straight-grained with a uniform texture. Multiple large open and tight knots will be present.

CVG FIR

Even, straight, vertical grain that stains out beautifully. Reddish in color. Also good for outdoors when painted.

CVG HEMLOCK

Our most popular stain grade softwood. A close relative of Fir but more yellowish in color. Fine uniform texture and vertical grain pattern, that easily obtains a rich finish. Also good for paint grade.

EASTERN POPLAR

Solid paint grade hardwood. Smooth and even surface that paints out beautifully. Our high quality Eastern Poplar is lighter in color, more dense, and less fuzzy when machining than Western varieties.

MOULDING

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STAINING INSTRUCTIONS

RECOMMENDED WOOD STAINING PROCEDURE

WOOD PREPARATION

Wood must be dry and cleaned of dirt, grease, wax, polish, and marks. See STEP 1 for details.

(For exterior wood doors, Western Pacific recommends Epifanes Wood Finish Matte top coat for the best results and long lasting finish. (Available at Marine Supply. Epifanes.com)

THE "FINGERNAIL TEST"

Determine if you have a soft wood or a hard wood.

We consider Fir, Hemlock and Alder to be softwoods and Oak, Cherry and Maple are typically hardwoods. If your fingernail dents the surface when you scratch it, you have a soft wood.

Since soft woods tend to absorb stain unevenly and become blotchy easily, pre-treat the wood using pre-stain wood conditioner before staining. This **critical** extra step will help you control stain color penetration and prevent blotchiness.

CHOOSING A COLOR

Your finished color is determined by many factors, from the color of the stain selected to how long the stain is left on.

But remember: Different species of wood absorb stain differently. Test the color on an inconspicuous area or sample board before you start staining the most visible parts of your project.

Always stop your staining process if you are not achieving your desired finish and ask a painting professional for additional advice.

To assure the highest quality results when applying interior wood stain, follow these steps:

STEP 1: Start with a medium grade of sandpaper (e.g., 120-grit) and gradually work your way to a finer grade (e.g., 220-grit).

Sand in the direction of the grain for a smooth uniform finish, and remove all sanding dust (using a vacuum, dry paint brush or tack cloth) before finishing.

STEP 2: Mix the stain thoroughly before you begin and frequently while you're staining. This helps keep the color consistent throughout the project. Ingredients in stains and finishes can settle over time. Stir until all settlement is evenly dispersed. Shaking will only add unwanted bubbles to the product.

STEP 3: Before proceeding, apply the stain on a discreet area of wood to test the color.

TIP: ●●●

Apply stain only at the proper temperature. For most stains, 70°F is the optimum, with the safety range from 50° to 90°F.

Stains do vary, so check the label first. Avoid high humidity when applying stain. All finishes, including stains and paint, have trouble drying in moist conditions.

STEP 4: Apply stain by brushing or wiping it in the direction of the grain, using smooth, even strokes. Wipe off any excess.

TIP: ●●●

Avoid unattractive lap marks by applying stain from an unpainted area back into the last wet stain. In other words, don't let a section of stain dry before you blend it in with stain from an adjoining section.

STEP 5: Let dry completely (usually 24 hours).

Apply a second coat of stain if you want a darker look.

STEP 6: After the wood is dry, brush or spray on a uniform coat of your top coat product. After the top coat dries, lightly sand the trim using 220-grit sandpaper to eliminate brush strokes or paint drips. Use a damp sponge or tack cloth to remove all sanding dust. Recoat your top coat and follow the sanding procedure until your desired finish is achieved.

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PAINTING INSTRUCTIONS

RECOMMENDED PROCEDURE TO PAINT WOOD AND MDF MOULDINGS AND BOARDS

PART 1 • PREPARE THE TRIM

STEP 1: Use a damp sponge to clean dirt and grime from all trim surfaces.

If needed, use the rough side of a scouring sponge to ensure a clean starting surface.

STEP 2: Sand trim surfaces. Afterwards, use a damp sponge to wipe away any dust.

SANDING TIP: If the trim is smooth, lightly sand using 120-grit sandpaper until all shine disappears from the trim. If the trim has a rough milling area, start by sanding with coarse 80-grit sandpaper. Then switch to less-coarse sandpaper such as 100 or 120-grit to smooth the surface.

STEP 3: Fill in holes, dents and cracks with a lightweight spackling compound. (Follow directions on the spackling container for best results.) When the spackle dries completely, lightly sand the spackled areas using 120-grit sandpaper to smooth out the surface. Use tack cloth to remove any sanding dust from the trim.

STEP 4: Dust off walls and ceiling around the trim to ensure painters' tape adheres well. Apply painters' tape to walls and ceilings surrounding the trim, being careful not to stick the tape to the trim itself. To prevent paint from bleeding through the tape, try to use one long piece of tape instead of multiple shorter pieces.

STEP 5: After you have applied the tape, press the tape's edges with a clean spackling or putty knife to ensure adhesion, as this helps prevent the paint from bleeding through the edges.

PART 2 • PAINT THE TRIM AND BOARDS

STEP 1: Apply primer to trim, covering any bare wood and spackled areas. Allow primer to dry for 24 hours. After the drying period, apply another coat of primer to the trim if necessary cover thin or bare areas.

STEP 2: After the primer dries, lightly sand the trim using 120-grit sandpaper to eliminate brush strokes or paint drips. Use a damp sponge or tack cloth to remove all sanding dust.

STEP 3: Apply paint to the trim using short, horizontal brush or spray-gun strokes. Repeat the motion until a few feet of trim are evenly covered.

STEP 4: Allow the paint to dry for 24 hours. Lightly sand the trim using 180-grit sandpaper to eliminate brush strokes or paint drips. Use a sponge or tack cloth to remove all sanding dust. Oil based paint does not require sanding between paint applications. Apply paint to the trim using short, horizontal brush or spray-gun strokes. Repeat the motion until a few feet of trim (not the full length) are evenly covered in paint.

STEP 5: Before paint dries, carefully pull tape off of the wall and trim.

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RETURNS

Material returns are subject to Western Pacific approval. Western Pacific will accept a return of a product, for credit, that has been purchased from Western Pacific inventory. Western Pacific will not accept a return of product, for credit, that has been modified or damaged by a person or party other than Western Pacific. Examples of such product are millwork items that have been cut in length, hardware not in its original box, etc. Furthermore, product ordered for a specific job, such as pre-hung doors, non-stock doors only, pre-finished millwork, etc., may not be returned for credit.

CANCELLATIONS & CHANGES

Once an order has been placed for custom items, pre-hung doors, or windows, the order may not be cancelled or otherwise changed.

WARRANTY

Western Pacific makes no representations or warranties, either expressed or implied, with respect to the building materials beyond those specifically made by the manufacturer. We can help coordinate warranty resolution for products, but it will be your responsibility to contact the manufacturer directly. Western Pacific is not responsible for any type of freight charges for warranty issues and is not responsible for warranty issues or discrepancies for products exported outside the USA.

DELIVERY

Western Pacific will make every effort to deliver all product in a timely manner. However, Western Pacific assumes no liability for theft, or delivery delays, beyond the reasonable control of Western Pacific.

PAYMENT

All charges are due and payable on the 10th of each month, except for cash accounts which are due prior to production. Any disputes must be raised within 10 days. Buyer acknowledges that any quotes or bids from Western Pacific are only for the materials listed and buyer assumes responsibility to ensure quantities are sufficient to complete the job.



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