

"They Get the Details Right"

Corportors' Moulding Guide

TEXAS

832 • 975 • 0070

GoWestPac.com



For over 30 years, locally owned Western Pacific has been supplying the building industry with quality products for new home construction. As an environmentally and socially conscious company, we source the majority of our windows, doors and mouldings from regionally owned and operated manufacturers. Our mission is to supply quality products on time to meet evolving homebuilders' needs. We thank you for your business and invite you to visit and comment at GoWestPac.com.

Contact information is on the back cover. Or scan this code to go directly to our website:



SERVICES



JOB SITE TAKEOFF

Our experienced, professional team will walk your jobsite and do a detailed takeoff, including as needed: prehung doors, millwork, stairparts, locks & hardware, and windows.



PREHUNG DOORS

Your dedicated WestPac team will machine and assemble our quality doors together with jambs, brickmould, weatherseals, and other components into a ready-to-install unit, with great care and quality in mind.



CUSTOM DOORS

If you're aiming for unique interior design, or exclusive entry doors, we have experts on hand who will transform your creative vision into reality.



CUSTOM MILLWORK

Whether it's beautiful arch surrounds and casing, custom run moulding patterns, or exotic wood species, we have you covered with WestPac's experienced custom millwork shop.



HAND PULLED MOULDING PACKS

We take pride in our vast assortment of casing, base, crown, and closet material, and we'll handle with care as we package your items in the quantities and lengths you need.



JOB SITE DELIVERY

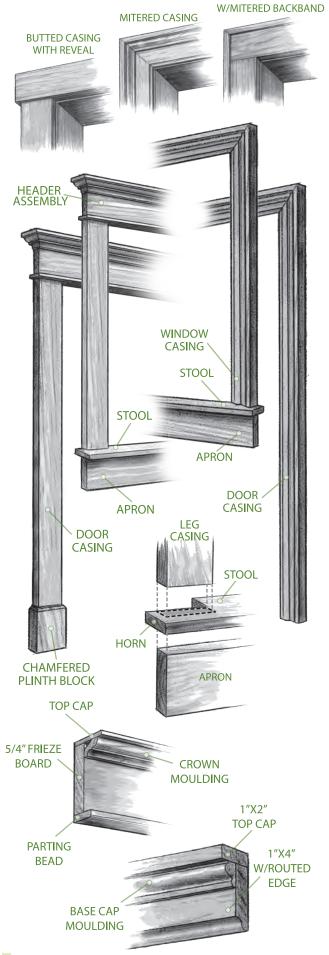
We deliver, rain or shine, on time to your jobsite. We get your order right and deliver it to your site quickly, so you can meet your deadlines with no surprises.

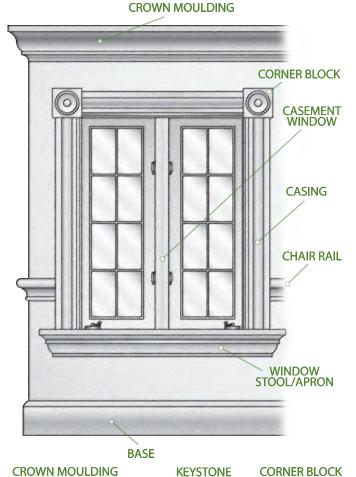


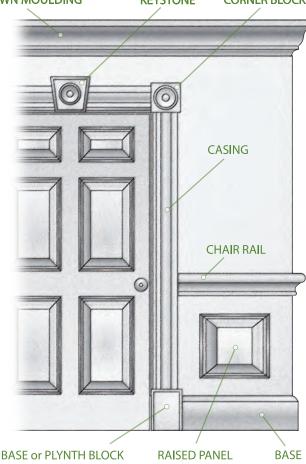
MOBILE APP

Maximize your efficiency by getting up-to-the-minute updates on your order status and delivery schedule by using our WestPac mobile app.

BUTTED CASING







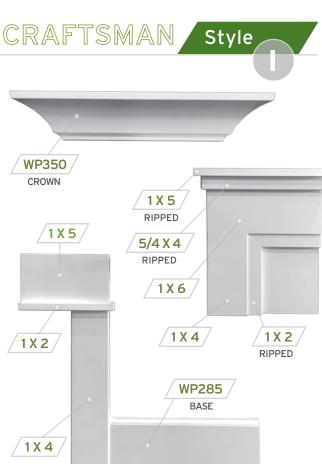


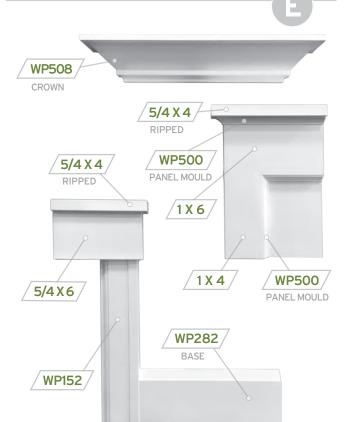










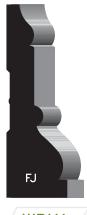


CRAFTSMAN Style



WestPac office for correct dimensions

Moulding dimensions subject to change without notice, contact your local



/ WP111

CASING 1-1/8" X 3-1/2"



WP112

CASING 11/16" X 3-1/2"



WP211

BASE 1-1/16" X 4-1/2"



WP212

BASE 9/16" X 4-1/2"



WP213

BASE 9/16" X 5-1/8"



WP221

BASE 9/16" X 3-1/4"



WP121

CASING 5/8" X 2-1/2"



WP184 CASING 1" X 3-1/2"





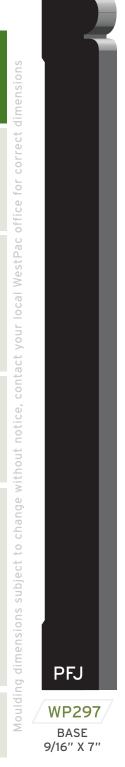
PFJ

WP188

CASING 1-1/16" X 5-1/4"



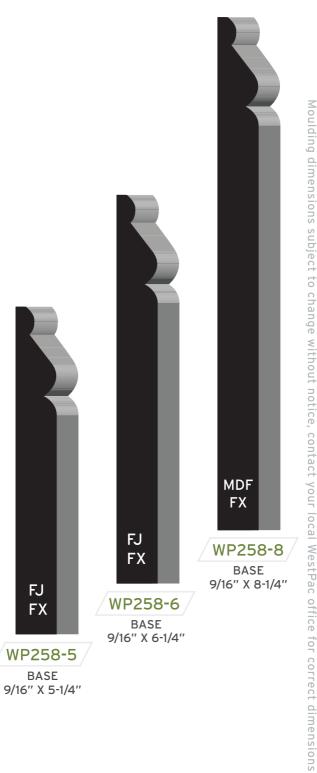






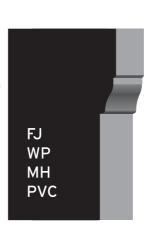


WP293 BASE 9/16" X 3-1/4"



WP180

BRICK MOULD
1/4" X 2"





CASING 5/8" X 2-1/4"



CASING 9/16" X 3-1/2"



WP154 CASING 13/16" X 4-1/4"





WP280 BASE

FJ



WP245

BASE 9/16" X 5-1/4"



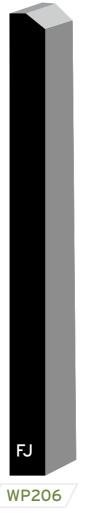


CASING 11/16" X 3-1/2"

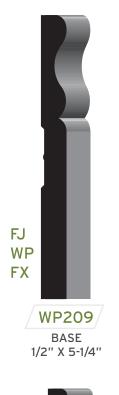


WP106 CASING 11/16" X 3-1/2"





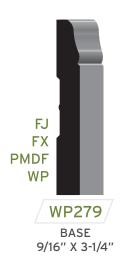














WP114

CASING 7/8" X 3-1/2"



CASING 9/16" X 3"



WP197

CASING 1-1/8" X 4-1/2"



1-1/8" X 3-1/2"





BULLSEYE ROSETTE 3-1/2" X 3-1/2" 5-1/2" X 5-1/2"



FLUTED PILASTER 11/16" X 5-1/2"



1-1/8" X 10" 5-5/8"w



BASEBLOCK

1-1/8" X 10" 3-5/8"w contact your local WestPac office for correct dimensions

notice,

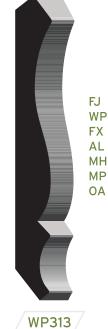
Moulding dimensions subject to change without





11/16" X 5-1/2"

P=3-9/16"



CROWN 9/16" X 4-1/4"

P=2-1/2" H=3-3/8"



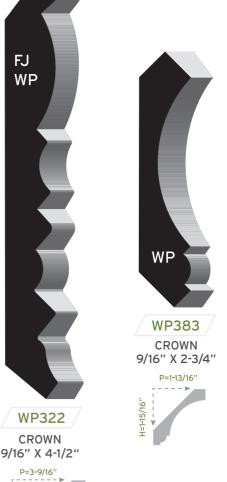










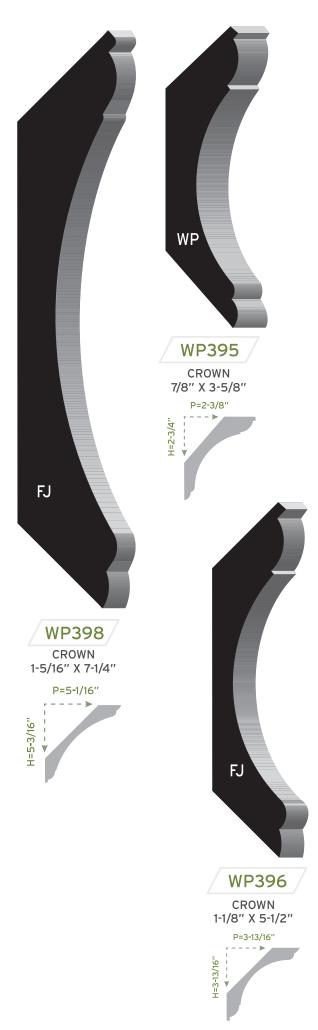


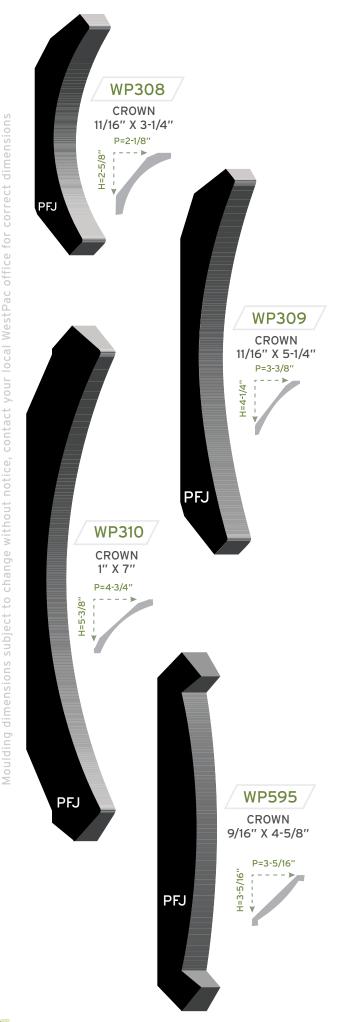


H=2-11/16"

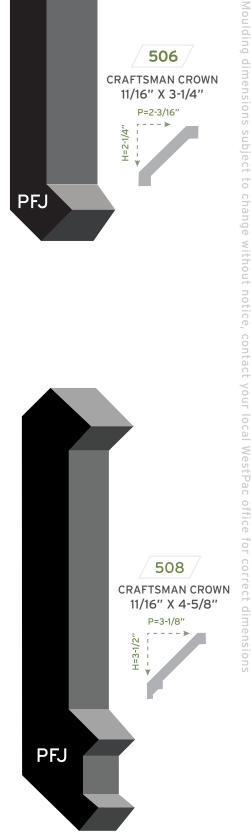
















PANEL MOULD 3/4" X 1-1/8"



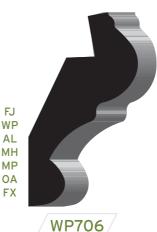


11/16" X 1-1/2"





3/4" X 1-1/4"



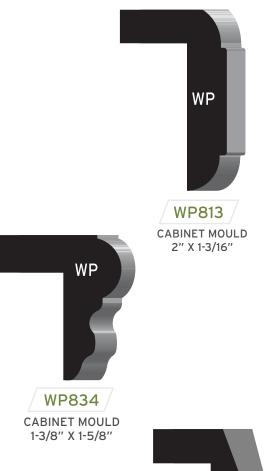
PANEL MOULD 3/4" X 2"



DOOR MOULD 7/8" X 7/8"

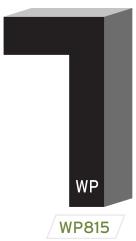


DOOR MOULD 7/16" X 11/16"





CABINET MOULD 1-3/16" X 2-1/4"



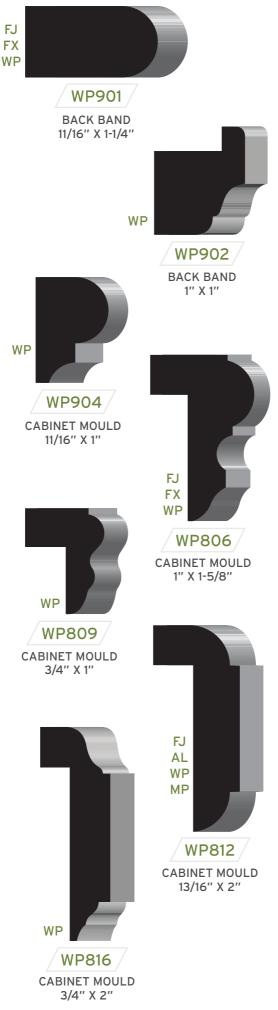
SHAKER MOULDING 1-1/8" X 2" 3/4" OVERLAY for

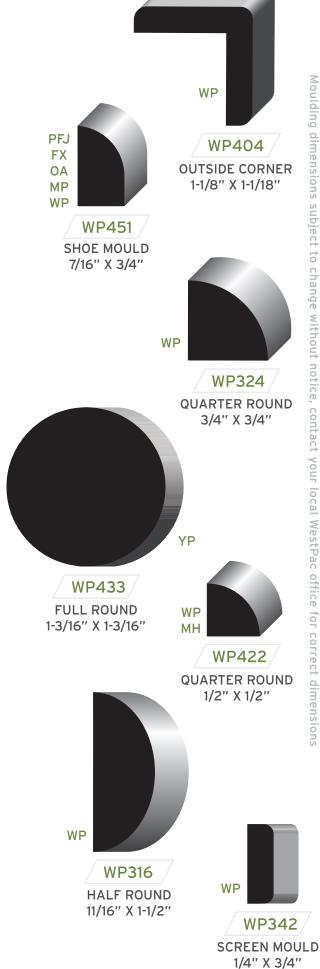
WestPac office

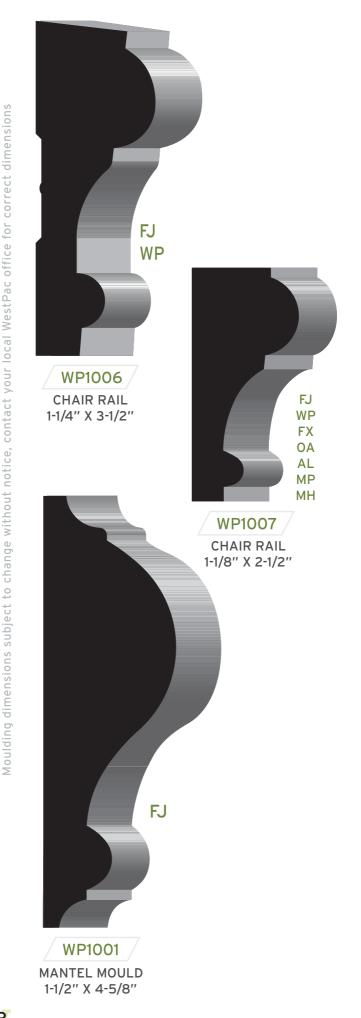
to change without

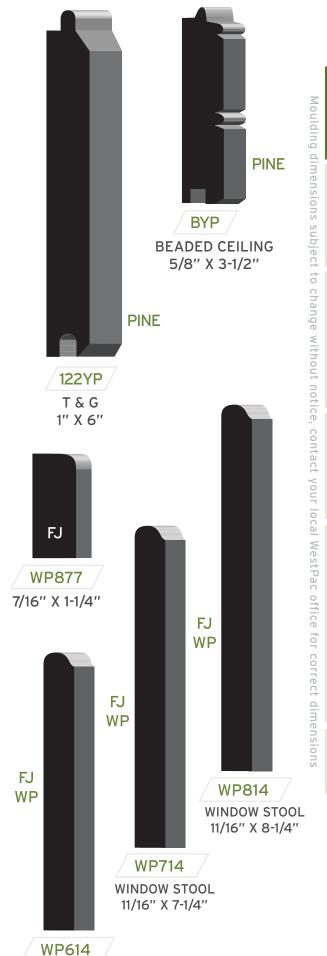
subject

Moulding

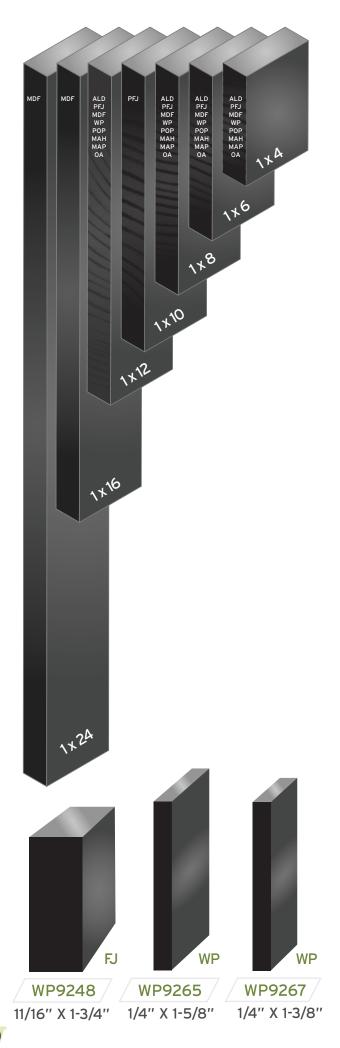








WINDOW STOOL 11/16" X 6-1/4"



INTERIOR

SINGLE DOORS



	OPENING SIZE								
		6'-8"	8'-0"						
DOOK SIZE	2'-0"	26-1/2"	Χ	83"	Х	99"			
	2'-4"	30-1/2"	Χ	83"	Х	99"			
	2'-6"	32-1/2"	Χ	83"	Х	99"			
	2'-8"	34-1/2"	Χ	83"	Х	99"			
	3'-0"	38-1/2"	Χ	83"	Х	99"			
	ROUGH OPENING								

RIGHT HAND SWING

SWING

INTERIOR

ASTRAGAL PAIRS			3	BALL CATCH PAIRS		
	DOOR SIZE	6'-8" OPENING SIZE		DOOR SIZE	6'-8" OPENING SIZE	
	2'-0"	51" X 83"		2'-0"	50-1/2" X 83"	
	2'-4"	59" X 83"		2'-4"	58-1/2" X 83"	
	2'-6"	63" X 83"		2'-6"	62-1/2" X 83"	
	2'-8"	67" X 83"		2'-8"	66-1/2" X 83"	
	3'-0"	75" X 83"		3'-0"	74-1/2" X 83"	

POCKET DOOR

WOOD FRAME

(DOOR WIDTH X 2) + 2" (DOOR HEIGHT) + 4" (For 100 Series "C" Track) (DOOR HEIGHT) + 6-1/2" (For 200 Series I-Beam Track)

EXTERIOR

EXTERIOR SINGLE DOORS

	OPENING SIZE					
DOOR SIZE	6/8	7/0	8/0			
2'-6"	32-1/2" X 83"	32 - 1/2" X 87"	32-1/2" X 99"			
2'-8"	34 - 1/2" X 83"	34 - 1/2" X 87"	34 - 1/2" X 99"			
2'-10"	36-1/2" X 83"	36-1/2" X 87"	36-1/2" X 99"			
3'-0"	38-1/2" X 83"	38-1/2" X 87"	38 - 1/2" X 99"			

EXTERIOR PAIRS

(DOOR WIDTH X 2) + 3-1/2"

6' 8" HEIGHT: 83" 8' 0" HEIGHT: 99"

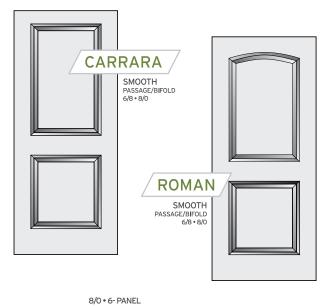
EXTERIOR SIDELITE UNIT

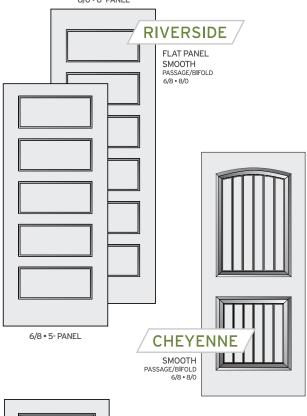
ONE SIDELITE, ONE DOOR (DOOR WIDTH) + (S/L WIDTH) + 4"

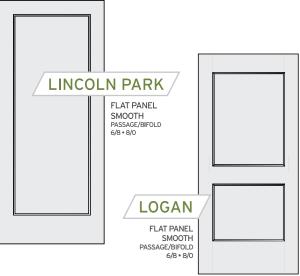
TWO SIDELITES, ONE DOOR (DOOR WIDTH) + (S/L WIDTH X 2) + 5-1/2"

TWO SIDELITES, TWO DOORS
(DOOR WIDTH X 2) + (S/L WIDTH X 2) + 6-1/2"

6' 8" HEIGHT: 83" 8' 0" HEIGHT: 99"



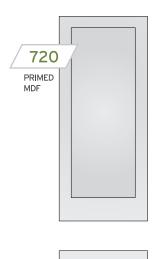




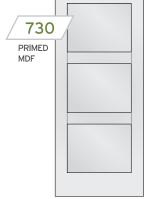
CASCADE DOORS

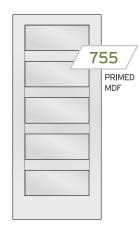
SHAKER/SQUARE STICKING • FLAT PANEL 1-3/8" • STILE & RAIL • 6/8 & 8/0

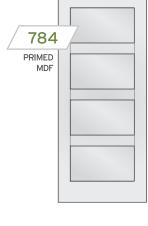
(1-3/4" AVAILABLE IN 2/8 AND 3/0 WIDTHS)



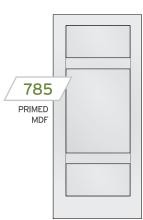






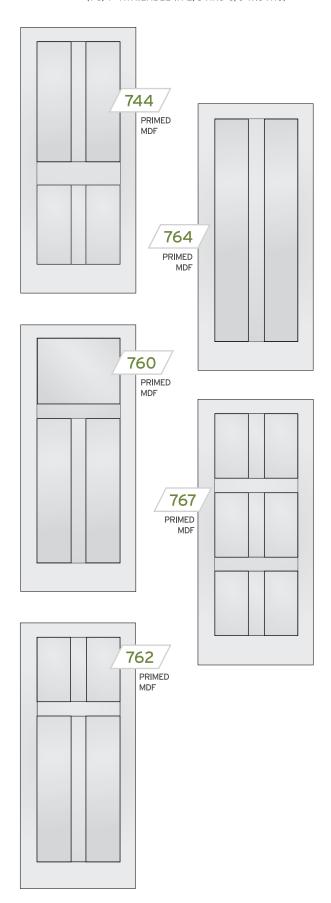






CASCADE DOORS

SHAKER/SQUARE STICKING • FLAT PANEL 1-3/8" • STILE & RAIL • 6/8 & 8/0 (1-3/4" AVAILABLE IN 2/8 AND 3/0 WIDTHS)



HANDRAILS

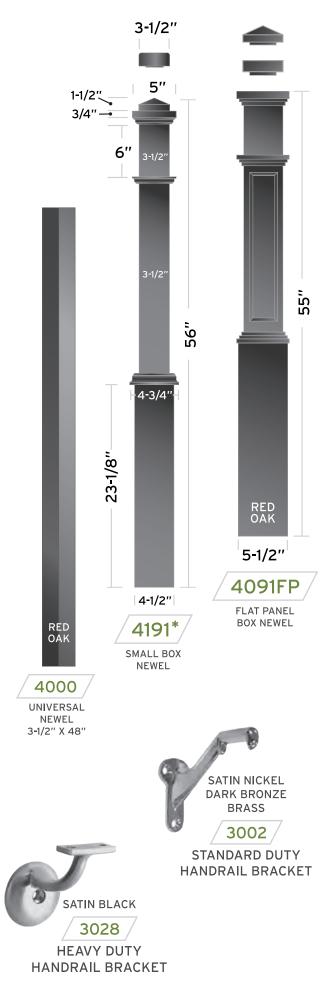


Handrails can be plowed upon request





PITCH SHOE



STAINING INSTRUCTIONS

WOOD PREPARATION

Wood must be dry and cleaned of dirt, grease, wax, polish, and marks. See STEP 1 for details.

(For exterior wood doors, Western Pacific recommends Epifanes Wood Finish Matte top coat for the best results and long lasting finish. (Available at Marine Supply. Epifanes.com)

THE "FINGERNAIL TEST"

Determine if you have a soft wood or a hard wood.

We consider Fir, Hemlock and Alder to be softwoods and Oak,
Cherry and Maple are typically hardwoods. If your fingernail dents
the surface when you scratch it, you have a soft wood.

Since soft woods tend to absorb stain unevenly and become
blotchy easily, pre-treat the wood using pre-stain wood conditioner
before staining. This critical extra step will help you control stain

CHOOSING A COLOR

color penetration and prevent blotchiness.

Your finished color is determined by many factors, from the color of the stain selected to how long the stain is left on.
But remember: Different species of wood absorb stain differently. Test the color on an inconspicuous area or sample board before you start staining the most visible parts of your project.

Always stop your staining process if you are not achieving your desired finish and ask a painting professional for additional advice.

To assure the highest quality results when applying interior wood stain, follow these steps:

STEP 1: Start with a medium grade of sandpaper (e.g., 120-grit) and gradually work your way to a finer grade (e.g., 220-grit). Sand in the direction of the grain for a smooth uniform finish, and remove all sanding dust (using a vacuum, dry paint brush or tack cloth) before finishing.

STEP 2: Mix the stain thoroughly before you begin and frequently while you're staining. This helps keep the color consistent throughout the project. Ingredients in stains and finishes can settle over time. Stir until all settlement is evenly dispersed. Shaking will only add unwanted bubbles to the product.

STEP 3: Before proceeding, apply the stain on a discreet area of wood to test the color.

TIP:

Apply stain only at the proper temperature. For most stains, 70°F is the optimum, with the safety range from 50° to 90°F. Stains do vary, so check the label first. Avoid high humidity when applying stain. All finishes, including stains and paint, have trouble drying in moist conditions.

STEP 4: Apply stain by brushing or wiping it in the direction of the grain, using smooth, even strokes. Wipe off any excess.

TIP:

Avoid unattractive lap marks by applying stain from an unpainted area back into the last wet stain. In other words, don't let a section of stain dry before you blend it in with stain from an adjoining section.

STEP 5: Let dry completely (usually 24 hours). Apply a second coat of stain if you want a darker look.

STEP 6: After the wood is dry, brush or spray on a uniform coat of your top coat product. After the top coat dries, lightly sand the trim using 220-grit sandpaper to eliminate brush strokes or paint drips. Use a damp sponge or tack cloth to remove all sanding dust. Recoat your top coat and follow the sanding procedure until your desired finish is achieved.

3/4" thick with four square edges, and available in random lengths.

Custom Milling Available in all species:

- Sanding
- Ripping to Custom Width
- Planing to Custom Thickness

RED OAK

Sapwood is white to light brown and the heartwood is a pink or reddish brown. Similar in appearance to White Oak, but with smaller grain rays. Red Oak is mostly straight-grained, with a coarse texture.

WHITE OAK

The sapwood is light-colored and the heartwood is light to dark brown. White Oak is mostly straight-grained with a medium to coarse texture, and with longer grain rays than red oak.

EASTERN HARD MAPLE

Creamy white in color with a fine, uniform texture and generally mixed grain.

AMERICAN CHERRY

Rich red to reddish brown. Will darken with age and on exposure to light. May contain some creamy white sapwood. Fine uniform, straight grain, satiny, smooth texture.

CLEAR ALDER

Light brown with a yellow or reddish tinge. Fairly straight-grained with a uniform texture. Occasional pin knots may be present.

KNOTTY ALDER

Light brown with a yellow or reddish tinge. Fairly straight-grained with a uniform texture. Multiple large open and tight knots will be present.

PRIMED FJ PINE

Factory primed for superior paint finish applications.

EASTERN POPLAR

Solid paint grade hardwood. Smooth and even surface that paints out beautifully. Our high quality Eastern Poplar is lighter in color, more dense, and less fuzzy when machining than Western varieties.

CLEAR RADIATA PINE

Radiata Pine is plantation grown, has wide growth rings and is mostly knot free. Its neutral yellowish color is great for staining.

PAINTING INSTRUCTIONS

RECOMMENDED PROCEDURE TO PAINT WOOD AND MDF MOULDINGS AND BOARDS

PART 1 PREPARE THE TRIM

STEP 1: Use a damp sponge to clean dirt and grime from trim. If needed, use the rough side of a sponge to ensure a clean starting surface.

STEP 2: Sand the surface. After the trim has been sanded, use a damp sponge to wipe away any dust.

SANDING TIP: If the trim is smooth, lightly sand using 120-grit sandpaper until all shine disappears from the trim. If the trim has a rough milling area start by sanding with coarse, 80-grit sandpaper. Then, move to less-coarse sandpaper such as 100 or 120-grit to smooth the surface.

STEP 3: Fill in holes, dents and cracks with a lightweight spackling compound. (Follow directions on the spackling container for best results.) When the spackle dries completely, lightly sand the spackled areas using 120-grit sandpaper to smooth out the surface. Use tack cloth to remove any sanding dust from the trim.

STEP 4: Dust off walls and ceiling around the trim to ensure painter's tape adheres well. Apply painter's tape to walls and ceilings surrounding the trim, being careful not to stick the tape to the trim itself. To prevent paint from bleeding through the tape, try to use one long piece of tape instead of multiple shorter pieces.

STEP 5: After you have applied the tape, press the tape's edges with a clean spackling or putty knife to ensure adhesion, as this helps prevent the paint from bleeding through the edges.

PART 2 PAINT THE TRIM AND BOARDS

STEP 1: Apply primer to trim, covering any bare wood and spackled areas. Allow primer to dry for 24 hours. After the drying period, if bare wood or spackle is showing, apply another coat of primer to the trim.

STEP 2: After the primer dries, lightly sand the trim using 120-grit sandpaper to eliminate brush strokes or paint drips. Use a damp sponge or tack cloth to remove all sanding dust.

STEP 3: Apply paint to the trim using short, horizontal brush or spray-gun strokes. Repeat the motion until a few feet of trim (not the full length) are covered in paint.

STEP 4: Allow the paint to dry for 24 hours. After the drying period, for latex paint lightly sand the trim using 180-grit sandpaper to eliminate brush strokes or paint drips. Use a sponge or tack cloth to remove all sanding dust. Oil based paint does not require sanding between paint applications. Apply paint to the trim using short, horizontal brush or spray-gun strokes. Repeat the motion until a few feet of trim (not the full length) are covered in paint.

STEP 5: Before paint dries, carefully pull tape off of the wall and trim.

RETURNS

Material returns are subject to Western Pacific approval. Western Pacific will accept a return of a product, for credit, that has been purchased from Western Pacific inventory. Western Pacific will not accept a return of product, for credit, that has been modified or damaged by a person or party other than Western Pacific. Examples of such product are millwork items that have been cut in length, hardware not in its original box, etc. Furthermore, product ordered for a specific job, such as pre-hung doors, non-stock doors only, pre-finished millwork, etc., may not be returned for credit.

CANCELLATIONS & CHANGES

Once an order has been placed for custom items, pre-hung doors, or windows, the order may not be cancelled or otherwise changed.

WARRANTY

Western Pacific makes no representations or warranties, either expressed or implied, with respect to the building materials beyond those specifically made by the manufacturer. We can help coordinate warranty resolution for products, but it will be your responsibility to contact the manufacturer directly. Western Pacific is not responsible for any type of freight charges for warranty issues and is not responsible for warranty issues or discrepancies for products exported outside the USA.

DELIVERY

Western Pacific will make every effort to deliver all product in a timely manner. However, Western Pacific assumes no liability for theft, or delivery delays, beyond the reasonable control of Western Pacific.

PAYMENT

All charges are due and payable on the 10th of each month, except for cash accounts which are due prior to production. Any disputes must be raised within 10 days. Buyer acknowledges that any quotes or bids from Western Pacific are only for the materials listed and buyer assumes responsibility to ensure quantities are sufficient to complete the job.



LOCATIONS

Houston • Texas

7607 Bluff Point Drive Houston, TX 77086 Phone: 832-975-0070 Fax: 832-975-0071

Austin • Texas

15855 Long Vista Dr. • Ste 103 Austin, TX 78728 Phone: 512-989-1445

Denver • Colorado

320 S Lipan Street Denver, CO 80223 Phone: 303-454-8811 Fax: 303-394-3312

Portland • Oregon

2805 NW 31st Avenue Portland, Oregon 97210 Phone: 503-223-8818 Fax: 503-224-9129

Seattle • Washington

1101 Industry Street Everett, WA 98203 Phone: 425-366-8828 Fax: 425-742-5280

Bellevue • Washington Design Studio

13208 NE 20th Street • Suite 150

Bellevue, WA 98005 Phone: 425-250-8327 Fax: 425-558-5828

Medford • Oregon

502 Parsons Drive Medford, OR 97501 Phone: 541-772-8818 Fax: 541-770-3736

HOURS

MONDAY - FRIDAY 7 AM - 4:30 PM