WESTERN PACIFIC

“They Get the Details Right”

Carpenters’ Moulding Guide

W A S H I N G T O N
425•366•8828
GoWestPac.com
For over 30 years, the local ownership of Western Pacific has been supplying the building industry with quality products for new home construction.

As an environmentally and socially conscious company, we source the majority of our windows, doors and mouldings from regionally owned and operated manufacturers in the Pacific Northwest.

Our mission is to supply quality products on time to meet evolving homebuilders’ requirements. We appreciate your business and look forward to working together on your home.

Fill-ins & End-of-Job Pick Ups
425 • 742 • 5195

Scheduling Department:
425 • 610 • 2029
## ROUGH OPENINGS

### INTERIOR SINGLE DOORS

<table>
<thead>
<tr>
<th>Door Size</th>
<th>Opening Size</th>
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</thead>
<tbody>
<tr>
<td>2'-0&quot;</td>
<td>26&quot;X82&quot;</td>
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<tr>
<td>2'-4&quot;</td>
<td>30&quot;X82&quot;</td>
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<tr>
<td>2'-6&quot;</td>
<td>32&quot;X82&quot;</td>
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<tr>
<td>2'-8&quot;</td>
<td>34&quot;X82&quot;</td>
</tr>
<tr>
<td>3'-0&quot;</td>
<td>38&quot;X82&quot;</td>
</tr>
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### ASTRAGAL PAIRS

<table>
<thead>
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<td>2'-0&quot;</td>
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<td>2'-4&quot;</td>
<td>58-1/2&quot;X82&quot;</td>
</tr>
<tr>
<td>2'-6&quot;</td>
<td>62-1/2&quot;X82&quot;</td>
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<tr>
<td>2'-8&quot;</td>
<td>66-1/2&quot;X82&quot;</td>
</tr>
<tr>
<td>3'-0&quot;</td>
<td>74-1/2&quot;X82&quot;</td>
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### BALL CATCH PAIRS

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<tbody>
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<tr>
<td>2'-6&quot;</td>
<td>62&quot;X82&quot;</td>
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<tr>
<td>2'-8&quot;</td>
<td>66&quot;X82&quot;</td>
</tr>
<tr>
<td>3'-0&quot;</td>
<td>74&quot;X82&quot;</td>
</tr>
</tbody>
</table>

### INTERIOR BIFOLDS

**Drywall Jamb:** (Door Width + 1-1/4")

**Wood Full Jamb:** (Door Width + 2")

### BIPASS DOOR

**Drywall Jamb:** (Door Width X 2)

**Wood Full Jamb:** (Door Width X 2) + 1"

### POCKET DOOR

**Wood Frame:**

(Door Width X 2) + 2"

(Door Height) + 4-1/2"

**Example:** 2668 = 62" X 84"

**Johnson Frame:**

(Door Width X 2) + 1"

(Door Height) + 4-1/2"

**Example:** 2668 = 61" X 84-1/2"

### EXTERIOR SINGLE DOORS

<table>
<thead>
<tr>
<th>Height</th>
<th>6/8</th>
<th>7/0</th>
<th>8/0</th>
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</thead>
<tbody>
<tr>
<td>2'-6&quot;</td>
<td>32&quot; X 83&quot;</td>
<td>32&quot; X 87&quot;</td>
<td>32&quot; X 99&quot;</td>
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<tr>
<td>2'-8&quot;</td>
<td>34&quot; X 83&quot;</td>
<td>34&quot; X 87&quot;</td>
<td>34&quot; X 99&quot;</td>
</tr>
<tr>
<td>2'-10&quot;</td>
<td>36&quot; X 83&quot;</td>
<td>36&quot; X 87&quot;</td>
<td>36&quot; X 99&quot;</td>
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<tr>
<td>3'-0&quot;</td>
<td>38&quot; X 83&quot;</td>
<td>38&quot; X 87&quot;</td>
<td>38&quot; X 99&quot;</td>
</tr>
</tbody>
</table>

12" Transoms over 6'8" doors are normally 94-1/2" height.

### EXTERIOR SIDE LITE UNIT

**One Side Lit, One Door:** (Door Width) + (S/L Width) + 3-1/2"

**Two Side Lit, One Door:** (Door Width) + (S/L Width X 2) + 5"

**Two Side Lit, Two Doors:** (Door Width X 2) + (S/L Width X 2) + 6"

**6' 8" Height:** 83"

**7' 0" Height:** 87"

**8' 0" Height:** 99"

### EXTERIOR PAIRS

**Door Width X 2 + 3"**

- 6' 8" Height: 83"
- 7' 0" Height: 87"
- 8' 0" Height: 99"
SERVICES

**JOB SITE TAKEOFF**
Our experienced, professional team will walk your jobsite and do a detailed takeoff, including as needed: prehung doors, millwork, stairparts, locks & hardware, and windows.

**PREHUNG DOORS**
Your dedicated WestPac team will machine and assemble our quality doors together with jambs, brickmould, weatherseals, and other components into a ready-to-install unit, with great care and quality in mind.

**CUSTOM DOORS**
If you're aiming for unique interior design, or exclusive entry doors, we have experts on hand who will transform your creative vision into reality.

**CUSTOM MILLWORK**
Whether it's beautiful arch surrounds and casing, custom run moulding patterns, or exotic wood species, we have you covered with WestPac's experienced custom millwork shop.

**HAND PULLED MOULDING PACKS**
We take pride in our vast assortment of casing, base, crown, and closet material, and we'll handle with care as we package your items in the quantities and lengths you need.

**JOB SITE DELIVERY**
We deliver, rain or shine, on time to your jobsite. We get your order right and deliver it to your site quickly, so you can meet your deadlines with no surprises.

**MOBILE APP**
Maximize your efficiency by getting up-to-the-minute updates on your order status and delivery schedule by using our WestPac mobile app.
CLASSIC Style C

- WP313: CROWN 1X2
- WP186: CASING 1X4
- WP705: PANEL MOULD

CLASSIC Style D

- WP350: CROWN 1X2
- WP150: CASING 1X4
- WP953: PANEL MOULD (RIPPED)
WP184*  
CASING  
1” X 3-1/2”

WP186*  
CASING  
11/16” X 3-1/2”

WP188*  
CASING  
1-1/16” X 5-1/4”

NOTES

WP186 *  
WP188 *  
WP184 *

CASING  
1-1/16” X 5-1/4”

CASING  
11/16” X 3-1/2”

CASING  
1” X 3-1/2”

MOULDING  
FLAT STOCK  
INTERIOR DOORS  
STAIR PARTS  
HARDWARE  
TECHNICAL INFORMATION

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions.
INTERIOR DOORS
MOULDING
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NOTES
* SPECIAL ORDER
PROFILES ARE NOT NECESSARILY ACTUAL SIZE

WP142
CASING
1” X 1-3/4”

WP143*
CASING
11/16” X 3-1/4”

WP144*
CASING
1” X 4-1/4”

WP160*
CASING
5/8” X 3-7/16”

WP156
CASING
9/16” X 2-1/4”

PMDF
PMDF
1/16" X 3-1/4"

Casing

1/16" X 3-1/2"

Casing

7/16" X 2-1/4"

Casing

7/16" X 1-1/2"

Casing

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*Profiles are not necessarily actual size

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TECHNICAL INFORMATION

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NOTES

9/16" X 7" 9/16" X 5-1/4" 9/16" X 3-1/4"

PROFILES ARE NOT NECESSARILY ACTUAL SIZE

WEIGHT

HEM

WP275

3/8" X 3-1/4"

WP286

9/16" X 5-1/4"

WP287

WP283

WP283*

MDF
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1/2” X 3-1/4”

1/2”X 5-1/4”

5/16” X 7”

3/8” X 3-1/4”

1/2” X 2-1/4”

3/8” X 3-1/4”

1/2” X 2-1/4”

9/16” X 5-1/4”

9/16” X 5-1/4”

* SPECIAL ORDER

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MDF BASE

9/16” X 7-1/4” WP297*

9/16” X 5-1/4” WP295*

9/16” X 3-1/4” WP293*

*SPECIAL ORDER
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**NOTES**

- **CROWN 9/16” X 4-1/4”**
  - H=3-3/8”
  - P=2-1/2”
  - WP313

- **CROWN 5-1/4” X 9/16”**
  - H=4-1/8”
  - P=3-1/4”
  - WP512

- **CROWN 1” X 6-15/16”**
  - H=5”
  - P=4-3/4”
  - WP343

- **CROWN 9/16” X 3-1/4”**
  - H=2-3/4”
  - P=2”
  - WP351

- **CROWN 9/16” X 2-1/4”**
  - H=2-3/8”
  - P=1-5/8”
  - WP354*

- **CROWN 9/16” X 1-5/8”**
  - H=5/8”
  - P=1”
  - WP368*

**SPECIAL ORDER**

Profiles are not necessarily actual size.
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**PROFILES ARE NOT NECESSARILY ACTUAL SIZE**

**LINTEL**
1-1/2" X 2-3/8"  WP504

**BACKBAND**
1-1/16" X 1-1/16"  WP922
1-1/8" X 1-5/16"  WP922

**INTERIOR DOORS**
MOULDING
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**NOTES**
Chair Rail
1-3/16" X 2-3/16"  WP3248*
1-3/16" X 2-3/16"  WP3244*

Chair Rail
5/8" X 1-1/4"  WP3244*
3/4"  WP1021*

BACKBAND
1-1/16" X 1-1/16"  WP922
1-1/8" X 1-5/16"  WP922
1-3/8" X 2-7/16"  WP383
1-1/2" X 2-3/8"  WP504*

* SPECIAL ORDER
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PROFILES ARE NOT NECESSARILY ACTUAL SIZE

* SPECIAL ORDER

WP1004*
CHAIR RAIL
5/8” X 2-7/16”

WP1007*
CHAIR RAIL
1-1/8” X 2-1/2”

WP1008
CHAIR RAIL
11/16” X 3”

MXPEX106TG
T & G BEADED
REVERSIBLE
9/16 X 5-3/8”

WP126
SHIPLAP
1/2” X 5-5/16”

WP128
SHIPLAP
1/2” X 7-5/16”
PANEL MOULD
5/8” X 5/8”
WP500

PANEL MOULD
3/4” X 2”
WP706

PANEL MOULD
5/8” X 5/8”
WP701*

PANEL MOULD
3/4” X 1-1/8”
WP772

PANEL MOULD
1/2” X 1”
WP704*

PANEL MOULD
5/8” X 5/8”
WP707*

PANEL MOULD
5/8” X 3/4”
WP786*

BASE CAP
1/2” X 1-5/8”

SCREEN
1/4” X 3/4”
WP430

NOTES
BASE CAP
1/2” X 1-5/8”
WP786*

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**NOTES**

**ARCHITRAVE**
- 1-3/16" x 5-1/4" (WP5020*)
- 1-3/16" x 3-3/4" (WP5000, WP5010)

**ARCHITRAVE**
- 1-3/16" x 4-3/16" (WP5010*)
## SPECIES & SIZES AVAILABLE

<table>
<thead>
<tr>
<th>Flat Stock Type</th>
<th>PMDF</th>
<th>PFJ</th>
<th>HEM</th>
<th>FIR</th>
<th>POP</th>
<th>KA</th>
<th>OAK</th>
<th>CHERRY</th>
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- **S**: STOCKED
- **A**: AVAILABLE *
- **X**: NOT AVAILABLE

*Typically available - but requires confirmation.

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## LENGTHS AVAILABLE

<table>
<thead>
<tr>
<th>Species</th>
<th>Lengths Available</th>
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<td>16’ Lengths</td>
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<td>Fir</td>
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<tr>
<td>Poplar</td>
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<td>Knotty Alder</td>
<td>Short Random Lengths</td>
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<tr>
<td>Oak</td>
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<tr>
<td>Cherry</td>
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</table>
WESTPAC CASCADE DOORS
SHAKER/SQUARE STICKING • FLAT PANEL
1-3/8” • STILE & RAIL • 6/8 & 8/0
(1-3/4” AVAILABLE IN 2/8 AND 3/0 WIDTHS)

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720  PRIMED HEMLOCK
782  PRIMED HEMLOCK
730  PRIMED HEMLOCK
721  PRIMED HEMLOCK
755  PRIMED HEMLOCK
760  PRIMED HEMLOCK

721
760
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CORVADO
SMOOTH PASSAGE/BIFOLD 6/8 • 8/0

COLONIST
SMOOTH or TEXTURED PASSAGE/BIFOLD 6/8 • 8/0

COVENTRY
SMOOTH PASSAGE/BIFOLD 6/8 • 8/0

HAMEL
SMOOTH PASSAGE/BIFOLD FLUSH W/KERF LINES 6/8 • 8/0

MELROSE
SMOOTH PASSAGE/BIFOLD FLUSH W/KERF LINES 6/8 • 8/0

BERKLEY
SMOOTH PASSAGE/BIFOLD FLUSH W/KERF LINES 6/8 • 8/0
Handrails can be plowed upon request.
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SLIDING DOOR HARDWARE SETS

GBT BLACK OR SILVER

SPRING DOOR STOP
FLOOR STOP
BYPASS CUPS
HINGE DOOR STOP
BF KNOBS
PEEP SIGHT

CLOSET ROD
1-5/16”
MISCELLANEEOUS HARDWARE

24” TOWEL BAR

18” TOWEL BAR

BATH TISSUE BAR

HAND TOWEL BAR

ROBE HOOK

5” BRUSHED NICKEL HOUSE NUMBERS

5” BLACK HOUSE NUMBERS

POCKET DOOR PASSAGE

POCKET DOOR PRIVACY
We also offer...
FINISH LUMBER DESCRIPTIONS

3/4" thick with four square edges, and available in random lengths.

Custom Milling Available in all species:
- Sanding
- Ripping to Custom Width
- Planing to Custom Thickness

RED OAK
Sapwood is white to light brown and the heartwood is a pink or reddish brown. Similar in appearance to White Oak, but with smaller grain rays. Red Oak is mostly straight-grained, with a coarse texture.

WHITE OAK
The sapwood is light-colored and the heartwood is light to dark brown. White Oak is mostly straight-grained with a medium to coarse texture, and with longer grain rays than red oak.

EASTERN HARD MAPLE
Creamy white in color with a fine, uniform texture and generally mixed grain.

AMERICAN CHERRY
Rich red to reddish brown. Will darken with age and on exposure to light. May contain some creamy white sapwood. Fine uniform, straight grain, satiny, smooth texture.

CLEAR ALDER
Light brown with a yellow or reddish tinge. Fairly straight-grained with a uniform texture. Occasional pin knots may be present.

KNOTTY ALDER
Light brown with a yellow or reddish tinge. Fairly straight-grained with a uniform texture. Multiple large open and tight knots will be present.

CVG FIR
Even, straight, vertical grain that stains out beautifully. Reddish in color. Also good for outdoors when painted.

CVG HEMLOCK
Our most popular stain grade softwood. A close relative of Fir but more yellowish in color. Fine uniform texture and vertical grain pattern, that easily obtains a rich finish. Also good for paint grade.

EASTERN POPLAR
Solid paint grade hardwood. Smooth and even surface that paints out beautifully. Our high quality Eastern Poplar is lighter in color, more dense, and less fuzzy when machining than Western varieties.

WALNUT
Light to dark chocolate brown in color, with straight grain from the trunk and more waved grain near the roots. Walnut is hard and durable with excellent shaping qualities, making it one of the most popular and versatile woodworking species. It takes finish very well.
PAINTING INSTRUCTIONS

PART 1 • PREPARE THE TRIM

STEP 1: Use a damp sponge to clean dirt and grime from trim. If needed, use the rough side of a sponge to ensure a clean starting surface.

STEP 2: Sand the surface. After the trim has been sanded, use a damp sponge to wipe away any dust.

SANDING TIP: If the trim is smooth, lightly sand using 120-grit sandpaper until all shine disappears from the trim. If the trim has a rough milling area start by sanding with coarse, 80-grit sandpaper. Then, move to less-coarse sandpaper such as 100 or 120 grit to smooth the surface.

STEP 3: Fill in holes, dents and cracks with a lightweight spackling compound. (Follow directions on the spackling container for best results.) When the spackle dries completely, lightly sand the spackled areas using 120 grit sandpaper to smooth out the surface. Use tack cloth to remove any sanding dust from the trim.

STEP 4: Dust off walls and ceiling around the trim to ensure painter’s tape adheres well. Apply painter’s tape to walls and ceilings surrounding the trim, being careful not to stick the tape to the trim itself. To prevent paint from bleeding through the tape, try to use one long piece of tape instead of multiple shorter pieces.

STEP 5: After you have applied the tape, press the tape’s edges with a clean spackling or putty knife to ensure adhesion, as this helps prevent the paint from bleeding through the edges.

PART 2 • PAINT THE TRIM AND BOARDS

STEP 1: Apply primer to trim, covering any bare wood and spackled areas. Allow primer to dry for 24 hours. After the drying period, if bare wood or spackle is showing, apply another coat of primer to the trim.

STEP 2: After the primer dries, lightly sand the trim using 120-grit sandpaper to eliminate brush strokes or paint drips. Use a damp sponge or tack cloth to remove all sanding dust.

STEP 3: Apply paint to the trim using short, horizontal brush or spray gun strokes. Repeat the motion until a few feet of trim (not the full length) are covered in paint.

STEP 5: Allow the paint to dry for 24 hours. After the drying period for latex paint, lightly sand the trim using 180 grit sandpaper to eliminate brush strokes or paint drips. Use a sponge or tack cloth to remove all sanding dust. Oil-based paint does not require sanding between paint applications. Apply paint to the trim using short, horizontal brush or spray-gun strokes. Repeat the motion until a few feet of trim (not the full length) are covered in paint.

STEP 6: Before the paint dries, carefully pull the tape off of the wall and trim.
STAINING INSTRUCTIONS
RECOMMENDED WOOD STAINING PROCEDURE

WOOD PREPARATION
Wood must be dry and cleaned of dirt, grease, wax, polish, and marks. See STEP 1 for details.
(For exterior wood doors, Western Pacific recommends Epifanes Wood Finish Matte top coat for the best results and long lasting finish. (Available at Marine Supply. Epifanes.com)

THE "FINGERNAIL TEST"
Determine if you have a soft wood or a hard wood. We consider Fir, Hemlock and Alder to be softwoods and Oak, Cherry and Maple are typically hardwoods. If your fingernail dents the surface when you scratch it, you have a soft wood.
Since soft woods tend to absorb stain unevenly and become blotchy easily, pre-treat the wood using pre-stain wood conditioner before staining. This critical extra step will help you control stain color penetration and prevent blotchiness.

CHOOSING A COLOR
Your finished color is determined by many factors, from the color of the stain selected to how long the stain is left on. But remember: Different species of wood absorb stain differently. Test the color on an inconspicuous area or sample board before you start staining most visible parts of your project. Always stop your staining process if you are not achieving your desired finish and ask a painting professional for additional advice.

To assure the highest quality results when applying interior wood stain, follow these steps.

STEP 1: Start with a medium grade of sandpaper (e.g., #120) and gradually work your way to a finer grade (e.g., #220). Sand in the direction of the grain for a smooth, uniform finish, and remove all sanding dust, using a vacuum, dry paint brush or tack cloth, before finishing.

STEP 2: Mix the stain thoroughly before you begin and frequently while you're staining. This helps keep the color consistent throughout the project. Ingredients in stains and finishes can settle over time. Stir until all settlement is evenly dispersed. Shaking will only add unwanted bubbles to the product.

STEP 3: Before proceeding, apply the stain on a discreet area of wood to test the color.

TIP: Apply stain only at the proper temperature. For most stains, 70°F is the optimum, with the safety range from 50° to 90°F. Stains do vary, so check the label first. Avoid high humidity when applying stain. All finishes, including stains and paint, have trouble drying in humid conditions.

STEP 4: Apply stain by brushing or wiping it in the direction of the grain, using smooth and even strokes. Wipe off any excess.

TIP: Avoid unattractive lap marks by applying stain from an unpainted area back into the last wet stain. In other words, don't let a section of stain dry before you blend it in with stain from an adjoining section.

STEP 5: Let dry completely (usually 24 hours). Apply a second coat of stain to achieve a darker look.

STEP 6: After the wood is dry, brush or spray on a uniform coat of your top coat product. After the top coat dries, lightly sand the trim using 220-grit sandpaper to eliminate brush strokes or paint drips. Use a damp sponge or tack cloth to remove all sanding dust.
RETURNS
Material returns are subject to Western Pacific approval. Western Pacific will accept a return of a product, for credit, that has been purchased from Western Pacific inventory. Western Pacific will not accept a return of product, for credit, that has been modified or damaged by a person or party other than Western Pacific. Examples of such product are millwork items that have been cut in length, hardware not in its original box, etc. Furthermore, product ordered for a specific job, such as pre-hung doors, non-stock doors only, pre-finished millwork, etc., may not be returned for credit.

CANCELLATIONS & CHANGES
Once an order has been placed for custom items, pre-hung doors, or windows, the order may not be cancelled or otherwise changed.

WARRANTY
Western Pacific makes no representations or warranties, either expressed or implied, with respect to the building materials beyond those specifically made by the manufacturer. We can help coordinate warranty resolution for products, but it will be your responsibility to contact the manufacturer directly. Western Pacific is not responsible for any type of freight charges for warranty issues and is not responsible for warranty issues or discrepancies for products exported outside the USA.

DELIVERY
Western Pacific will make every effort to deliver all product in a timely manner. However, Western Pacific assumes no liability for theft, or delivery delays, beyond the reasonable control of Western Pacific.

PAYMENT
All charges are due and payable on the 10th of each month, except for cash accounts which are due prior to production. Any disputes must be raised within 10 days. Buyer acknowledges that any quotes or bids from Western Pacific are only for the materials listed and buyer assumes responsibility to ensure quantities are sufficient to complete the job.
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HOURS
MONDAY - FRIDAY
7 AM - 4:30 PM